

# CRAFTED LIKE NO OTHER

DON'T JUST SETTLE  
FOR THE SAME  
OLD BULL

**OWNER MANUAL**

TOYOTA  
PRADO 150 2018+

**AFN**<sup>®</sup>  
4 X 4 ACCESSORIES



## WELCOME TO THE AFN FAMILY

This manual contains the **Toyota PRADO 150 +2018** fitting instructions for:

**Bullbar Ref.: 48002477**

**Front Bumper Ref.: 48002614**

## 1 INTRODUCTION

### The Company

Founded in 1995, AFN - 4x4 Accessories dedicates itself to the production and commerce of all-terrain accessories. Its constant concern in its customers total satisfaction, and in the ideals of innovation and transformation have granted a position of notability both in the national and international panorama.

The only company in Portugal in the mass production of 4x4 accessories, relies on specialized and experienced technicians, with the most adequate knowledge, to an efficient response capability to its customers demands.

Thanks to the specialization in the several areas of design and manufacture and to a constant investment in technology, AFN has been broadening its wide range of products, without ever neglecting the quality factor.

### 4x4 Accessories

In its diversity of products we can include, with all-terrain quality, protection, safety and aesthetic accessories.

And it is here that AFN invest on the best technology, the best cut precision of the raw material, and the transformation of products with the quality recognized in the marketplace.

AFN has, at its disposal, resources to test and analyse the resistance of its products and stands in the front row regarding the European homologation of materials dedicated to all terrain.

The contact with the most important test laboratories for vehicles, both in England, Spain and Germany, provides AFN with the know-how to manufacture a wide range of quality products.

### Our Design Approach

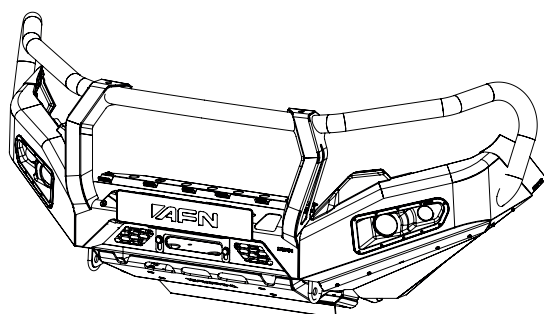
AFN designs each accessory taking into consideration the original model lines and fitting points. We refuse to have a "one design fits all" solution and we are always looking forward to embrace new challenges on how to adjust a new product into a new model!

The days of just throwing on a bit of steel together to form a protection system are gone. AFN is leading the way modern vehicle protection components are manufactured. Other will follow, and it won't be long where the AFN approach to Styling, Fit, Form and Function will become the benchmark for all other manufacturers.





## INDEX



### AFN 4x4 Accessories

Product: **Bullbar**

Part Ref.: **48002477**

Product: **Front Bumper**

Part Ref.: **48002614**

**Introduction** 2

**1 Checklist** 4

Product 48002477

Product 48002614

**2 Fitting Instructions** 6

**3 PRADO 150 Catalogue** 23

**4 Warranty Terms** 24

**5 AFN 4x4 Partners** 25



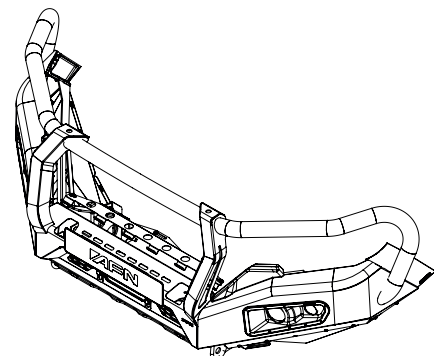
# 1 CHECKLIST

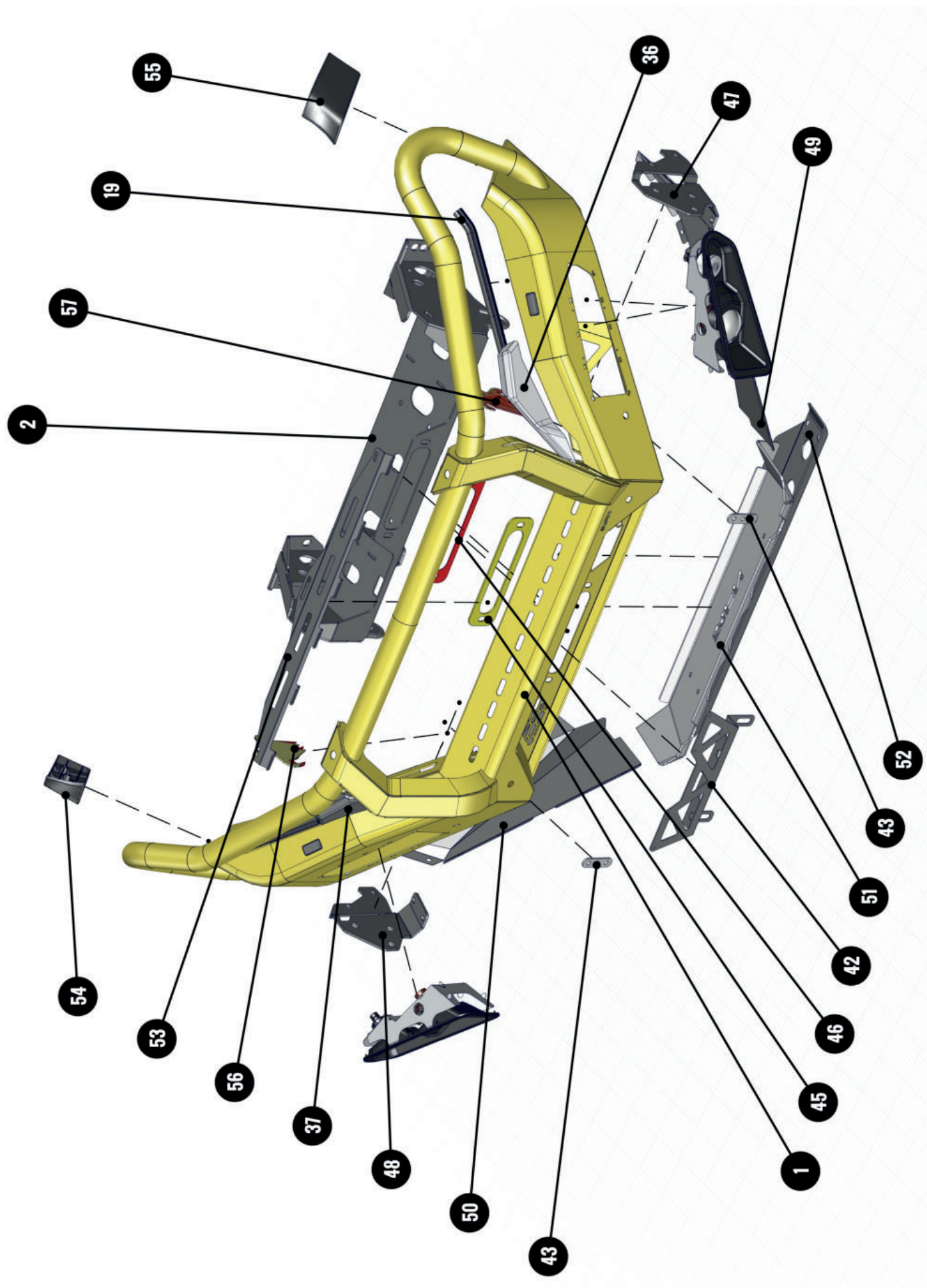


- In this section you have a checklist with all parts included for the installation of your AFN product
- This product should be installed as demonstrated in the product fitting instructions
- If verified that any component is damaged, please contact your nearest AFN distributor
- The specified parts will only fit in the models specified by AFN
- Do not modify any component of the product

This checklist are for both products **48002477** and **48002614**.

| NUMBER | DESCRIPTION                      | REFERENCE | QTY | NUMBER | DESCRIPTION                            | REFERENCE | QTY |
|--------|----------------------------------|-----------|-----|--------|----------------------------------------|-----------|-----|
| 1      | Bullbar Toyota Prado LC150       | 47002004  | 1x  | 30     | Cage Nut M6                            | 45001012  | 12x |
| 2      | Winch Bracket Toyota Prado LC150 | 47002005  | 1x  | 31     | Bolt M12x40                            | 45001029  | 8x  |
| 3      | XXXXXXXXXXXXXX                   | 46????    | 4x  | 32     | Nylock Nut M12                         | 45001033  | 6x  |
| 4      | Bolt M10x30                      | 45000007  | 6x  | 33     | Plastic Nut                            | 45001113  | 32x |
| 5      | Bolt M8x30                       | 45000008  | 2x  | 34     | Bolt M3,5x16                           | 45001114  | 20x |
| 6      | Washer M10                       | 45000010  | 8x  | 35     | Bolt M3,5x16                           | 45001123  | 12x |
| 7      | Washer M8                        | 45000011  | 4x  | 36     | Right Headlight Rubber                 | 46007633  | 1x  |
| 8      | Washer M12                       | 45000036  | 2x  | 37     | Left Headlight Rubber                  | 46007634  | 1x  |
| 9      | Washer M6                        | 45000044  | 7x  | 38     | AFN Headlight Mask (Right Side)        | 46005296  | 1x  |
| 10     | Bolt M6x25                       | 45000077  | 4x  | 39     | AFN Headlight Mask (Left Side)         | 46005297  | 1x  |
| 11     | Bolt M8x40                       | 45000091  | 2x  | 40     | Fog Light Bracket (Right Side)         | 46005506  | 1x  |
| 12     | Daylight                         | 45000238  | 2x  | 41     | Fog Light Bracket (Left Side)          | 46005507  | 1x  |
| 13     | Nylock Nut M4                    | 45000275  | 4x  | 42     | Plate Bracket                          | 46005518  | 1x  |
| 14     | Bolt M12x40                      | 45000361  | 2x  | 43     | Triple Washer plate                    | 46006703  | 2x  |
| 15     | Bolt M5x20                       | 45000383  | 10x | 44     | Square Washer M12 40x40                | 46007001  | 12x |
| 16     | Nylock Nut M5                    | 45000402  | 10x | 45     | Front Winch Bracket Shim 2mm thickness | 46007412  | 1x  |
| 17     | Bolt M6x20                       | 45000462  | 3x  | 46     | Front Winch Bracket Shim 4mm thickness | 46007413  | 1x  |
| 18     | Washer M5                        | 45000476  | 16x | 47     | Right Winch Reinforcement              | 46007626  | 1x  |
| 19     | Side Rubber                      | 45000502  | 2x  | 48     | Left Winch Reinforcement               | 46007627  | 1x  |
| 20     | Bolt M4x16                       | 45000834  | 4x  | 49     | Right Flap                             | 46007628  | 1x  |
| 21     | Left Fog light                   | 45000896  | 1x  | 50     | Left Flap                              | 46007629  | 1x  |
| 22     | Right Fog light                  | 45000897  | 1x  | 51     | Front Skid Plate                       | 46007630  | 1x  |
| 23     | Side Indicators                  | 45000898  | 2x  | 52     | Lower Skid Plate                       | 46007631  | 1x  |
| 24     | Washer M6                        | 45000931  | 12x | 53     | Grill Bracket                          | 46007632  | 1x  |
| 25     | Bolt M10x30                      | 45000934  | 8x  | 54     | Side Plastic (Left Side)               | 46007635  | 1x  |
| 26     | Cage Nut                         | 45000949  | 8x  | 55     | Side Plastic (Right Side)              | 46007636  | 1x  |
| 27     | Bolt M4x16                       | 45000982  | 4x  | 56     | Side Winch Bracket Shim 4mm thickness  | 46007637  | 2x  |
| 28     | Washer M12                       | 45000995  | 4x  | 57     | Side Winch Bracket Shim 2mm thickness  | 46007638  | 2x  |
| 29     | Bolt M6x20                       | 45000998  | 12x |        |                                        |           |     |





## 2 FITTING INSTRUCTIONS

### WARNING:

Before you begin installation, read all instructions thoroughly.  
Proper tools will improve the quality of installation and reduce the time required.

- This product should be installed as demonstrated in the *Product «Fitting Instructions»*;
- The specified parts, will only fit the models specified by **AFN**;
- Do not modify any component of the product;
- It is recommended that this product is installed by specialized and trained personnel;
- AFN doesn't take responsibility for changes made in the vehicle by its manufacturer;
- Work safely and use specialized tools at all times;
- **Always use protective gear.**

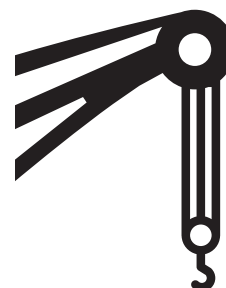
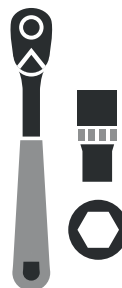


| Size | Torque Nm | Torque lbft |
|------|-----------|-------------|
| M6   | 9 Nm      | 7 lbft      |
| M8   | 22 Nm     | 16 lbft     |
| M10  | 44 Nm     | 32 lbft     |
| M12  | 77 Nm     | 57 lbft     |

### Mouting Time

- 4 hours
- 2 persons (recommended)

### Tools Required



- Screwdriver star head
- Screwdriver flat head
- Wrench
- Wire cutter
- Ratchet wrench
- Allen wrench
- Crane

## Step 1 - Remove the OEM\* Bumper

Remove the OEM\* bumper just as specified by the vehicle manufacturer in your maintenance manual. *(Be aware that you must save the OEM bolts and nuts.)*



Also remove the grill of the vehicle and be careful so you don't break the fasteners of the grill.

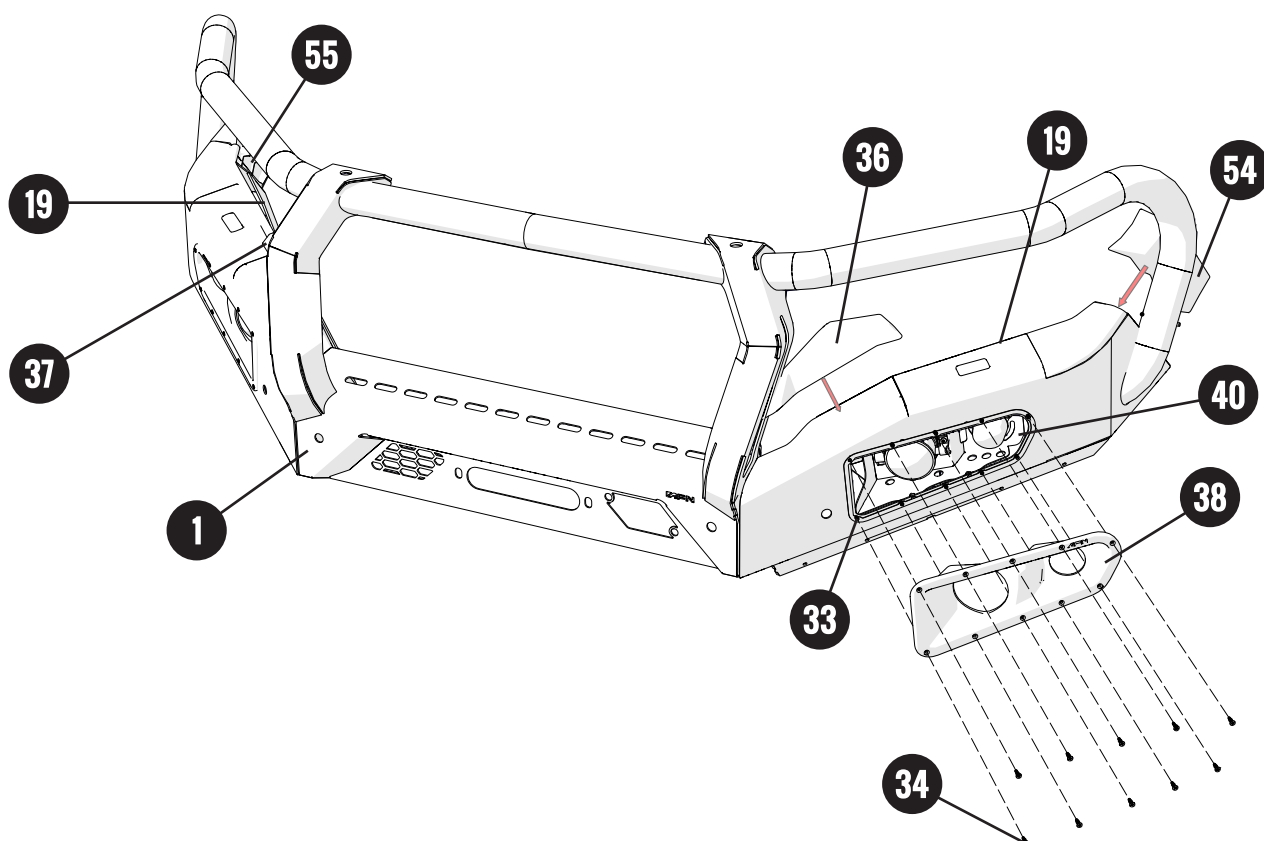
If you done it correctly this is what it should look like.



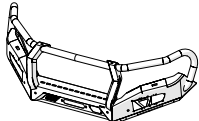
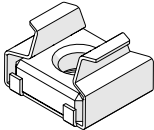
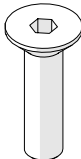
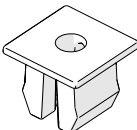
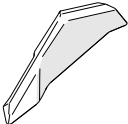
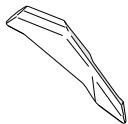
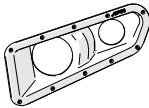
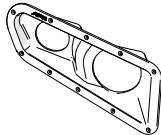
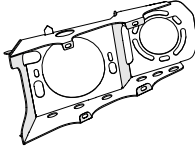
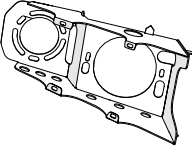
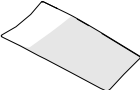
\*OEM - Original Equipment Manufacturer

## Step 2 - Preparation of the AFN Bullbar | Bumper

## Preview



### Parts needed:

- |                                                                                                                                           |                                                                                                                                          |                                                                                                                                             |                                                                                                                                            |                                                                                                                                              |                                                                                                                                             |
|-------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|
| <b>1</b><br><br><b>x1</b> Bullbar Prado 150            | <b>19</b><br><br><b>x2</b> Side Rubber                | <b>26</b><br><br><b>x8</b> Cage Nut                      | <b>27</b><br><br><b>x8</b> Bolt M4x16                   | <b>33</b><br><br><b>x20</b> Plastic Nut                 | <b>34</b><br><br><b>x20</b> Bolt M3,5x16               |
| <b>36</b><br><br><b>x1</b> Headlight Rubber Right Side | <b>37</b><br><br><b>x1</b> Headlight Rubber Left Side | <b>38</b><br><br><b>x1</b> AFN Headlight Mask Right Side | <b>39</b><br><br><b>x1</b> AFN Headlight Mask Left Side | <b>40</b><br><br><b>x1</b> Fog Light Bracket Right Side | <b>41</b><br><br><b>x1</b> Fog Light Bracket Left Side |
| <b>54</b><br><br><b>x1</b> Side Plastic Left Side      | <b>55</b><br><br><b>x1</b> Side Plastic Right Side    |                                                                                                                                             |                                                                                                                                            |                                                                                                                                              |                                                                                                                                             |

**Step 2 - Preparation of the AFN Bullbar | Bumper****Installation**

Before inserting the **AFN Bullbar | Bumper(1)** on the vehicle there are some details that we advise to do first (so, place it on a flat working surface).

Start by fitting the 10x Plastic Nuts(**33**), as showed. Then, fit the Right Fog Light Bracket(**40**) using 4x Bolts M4x16(**27**) and 4x Cage Nuts(**26**).

Once that is done, take on Right AFN Headlight Mask(**38**) and fit it into the **AFN Bullbar | Bumper(1)** using 10x Bolts M3,5x16(**34**).

**Give the final torque.**

On the other side of the **AFN Bullbar | Bumper(1)**, proceed the exact same way. So, start by fitting the 10x Plastic Nuts(**33**), as showed. Then, fit the Left Fog Light Bracket(**41**) using 4x Bolts M4x16(**27**) and 4x Cage Nuts(**26**).

Once that is done, take on Left AFN Headlight Mask(**39**) and fit it into the **AFN Bullbar | Bumper(1)** using 10x Bolts M3,5x16(**34**).

**Give the final torque.**

**ATTENTION!**

*Remember to attach the electrical wires for the fog lights and indicators, once the **AFN Bullbar | Bumper** is fitted on vehicle.*

*We advise to do a test in order to check if all the lights are correctly working.*

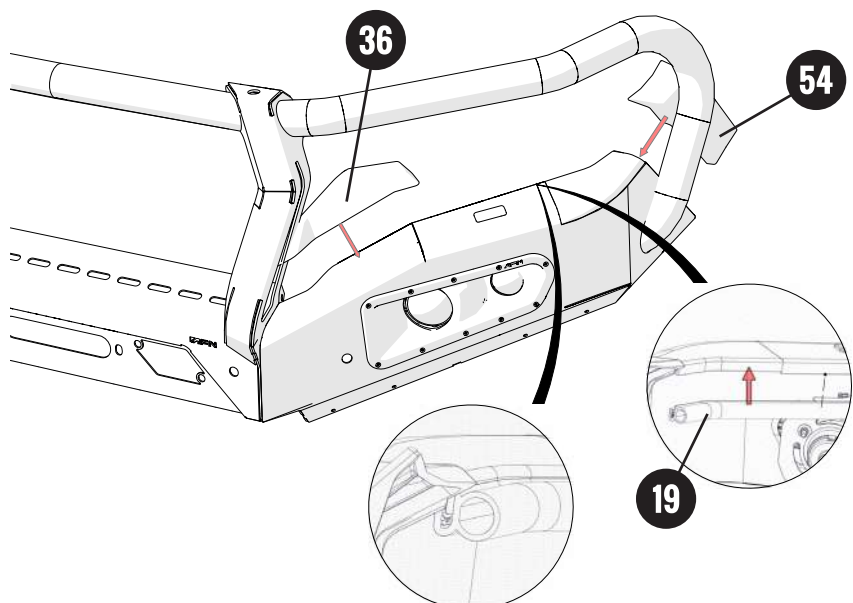
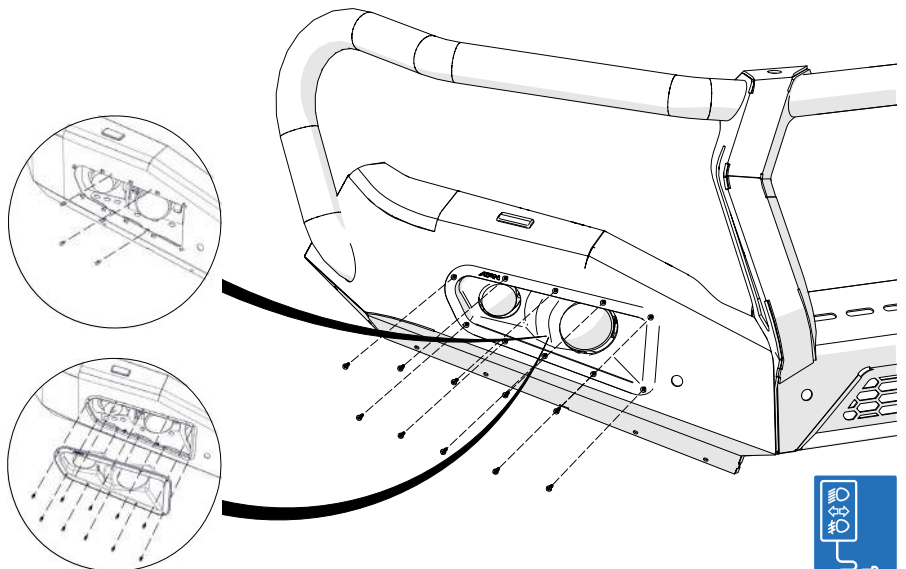
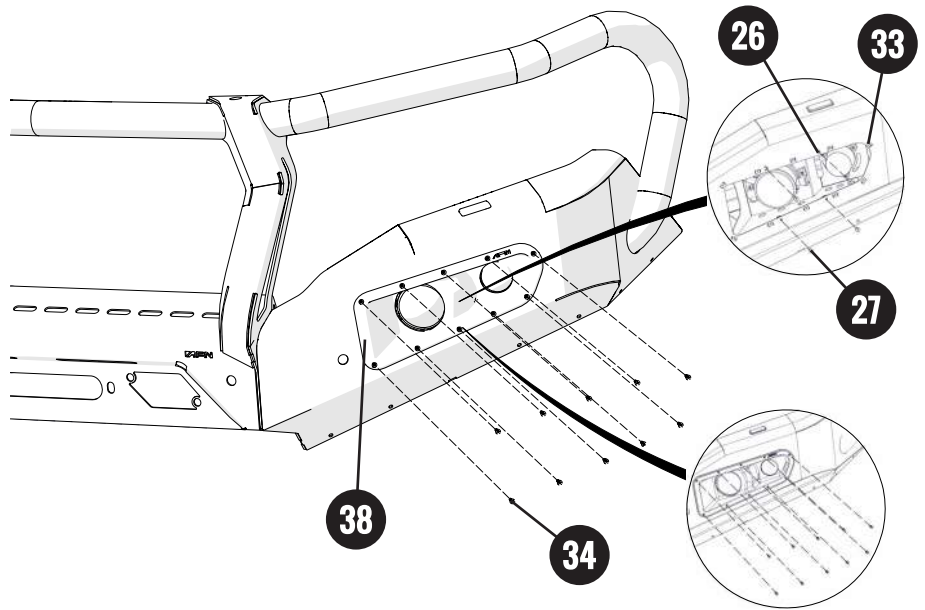
Once both Headlights are in place, fit the all the rubbers, showed in the image.

Fit the **Right Headlight Rubber(36)** as showed.

*Other side* **Left Headlight Rubber(37)**.

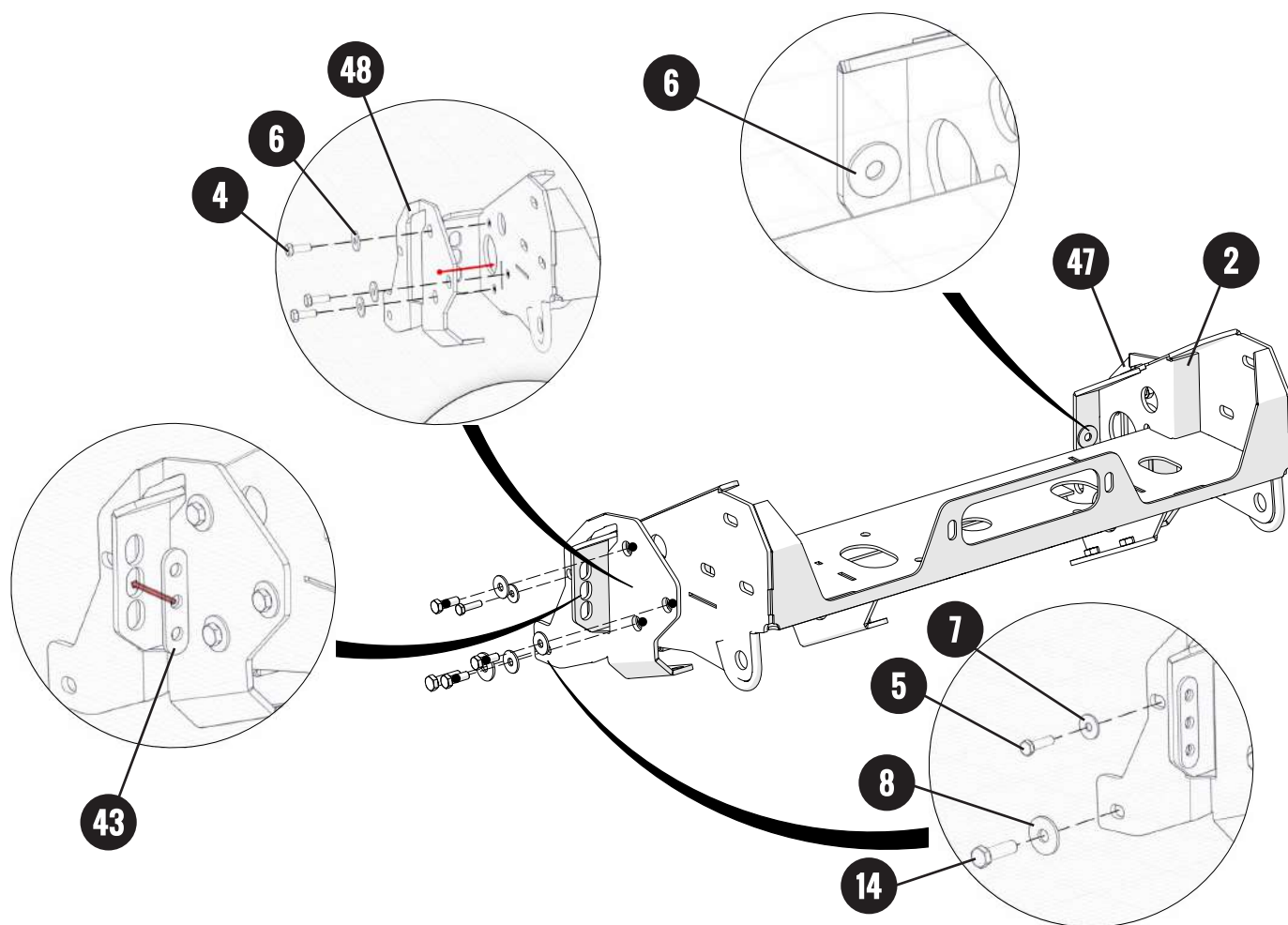
Fit the **Side Plastic(54)**, as showed.  
*Other Side -* **Side Plastic(55)**.

Fit on both sides the **Side Rubber(19)**. Please check the correct positioning of this part.

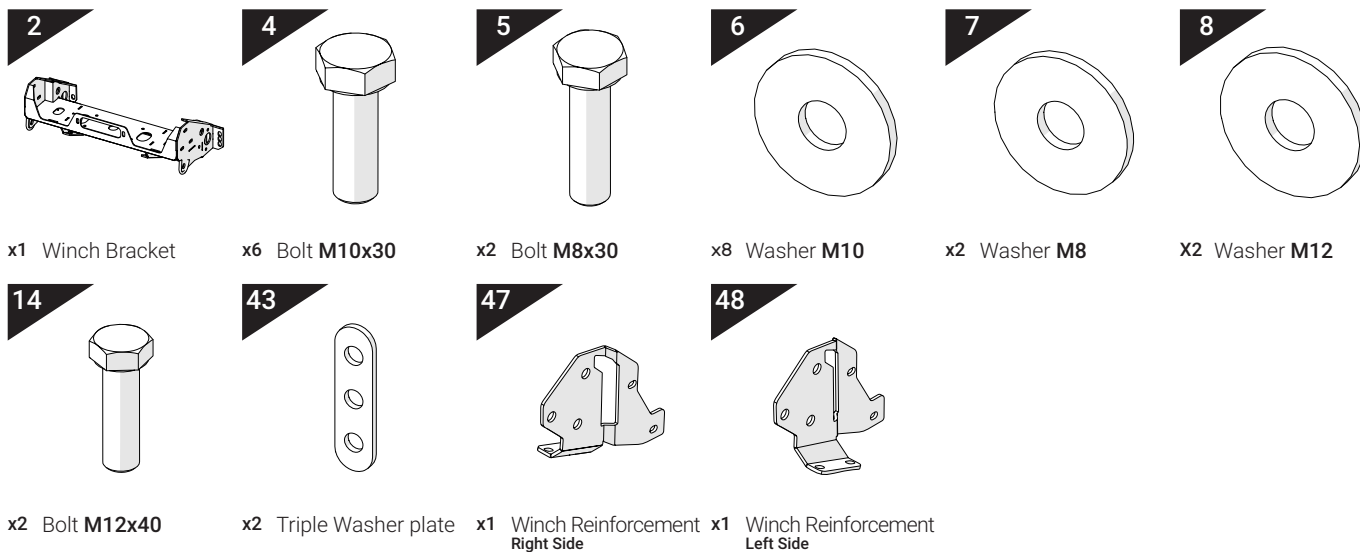


## Step 3 - Fitting the Winch Bracket to the Chassis

Preview



### Parts needed:

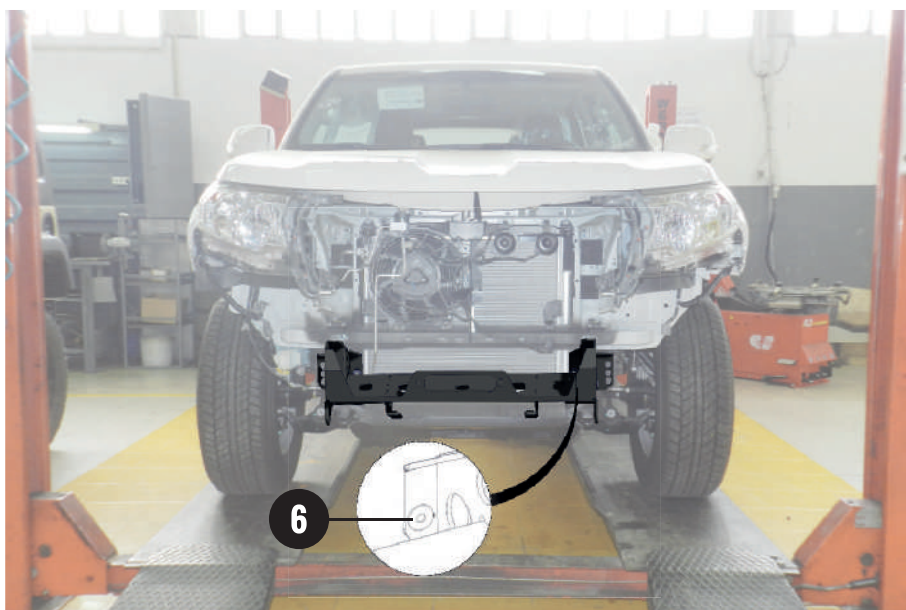


**Step 3 - Fitting the Winch Bracket to the Chassis****Installation**

Fit the **Winch Bracket(2)** onto the **Chassis**. Bolts needed:

Re-use the 2x OEM\* Bolts with 2x Washers M10(6).

Just finger tight both bolts  
**Do Not tighten yet.**

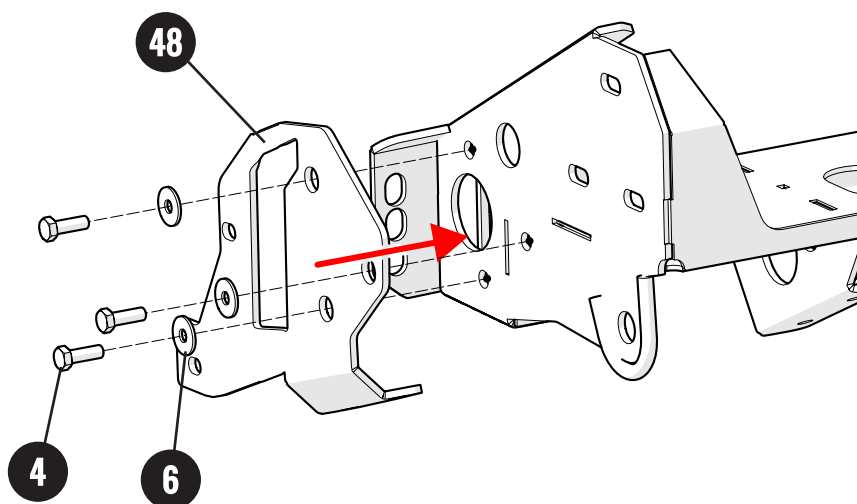


Once the **Winch Bracket(2)** is secured, take on Left Winch Reinforcement(48) and fit it into the **Winch Bracket(2)**.

Use 3x Bolts M10x30(4) with 3x Washer M10(6).

Repeat this step on the other side, for the Right Winch Reinforcement(47).

Just finger tight both bolts  
**Do Not tighten yet.**



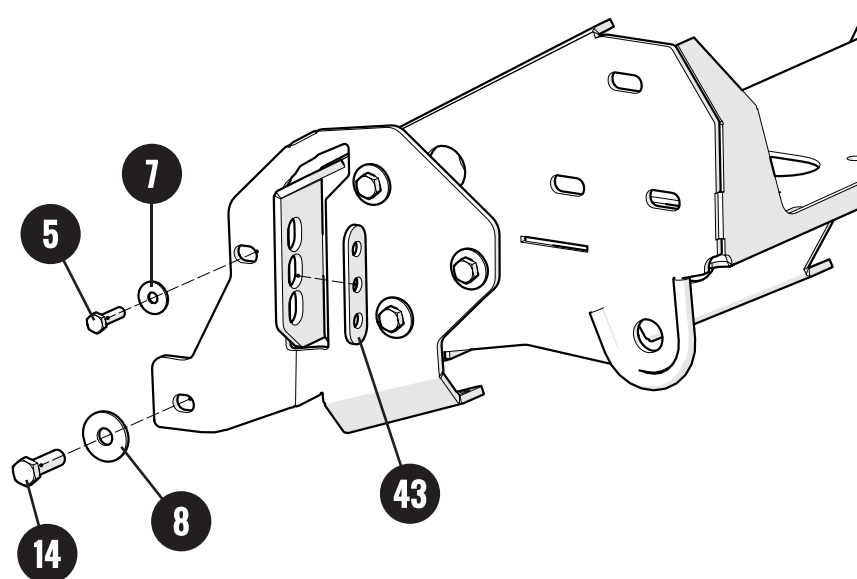
Fit the Left Winch Reinforcement(48) into the **Chassis** using 1x Bolt M8x30(5) with 1x Washer M8(7).

Below, use 1x Bolt M12x40(14) with 1x Washer M12(8).

Repeat this step on the other side, for the Right Winch Reinforcement(47).

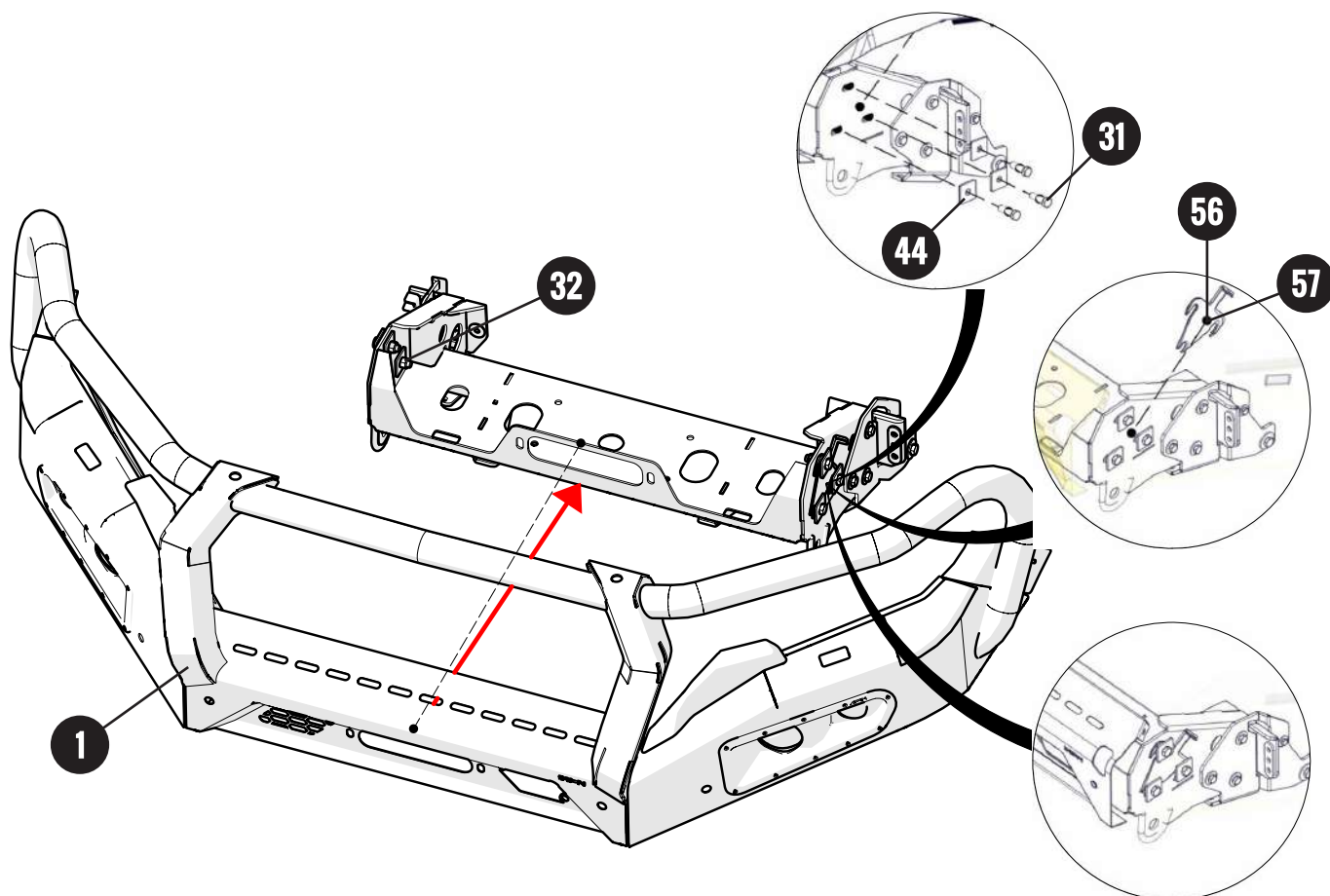
Finally, take on Triple Washer plate(43) plate and fit it into the **Winch Bracket(2)** re-using 3x OEM\* Bolts.

Repeat this step on the other side.  
Just finger tight both bolts  
**Do Not tighten yet.**



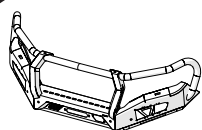
## Step 4 - Fitting the AFN Bullbar | Bumper in the Winch Bracket

Preview



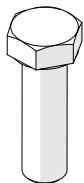
### Parts needed:

1



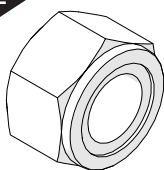
x1 Bullbar Prado 150

31



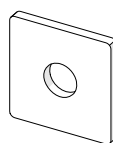
x6 Bolt **M12x40**

32



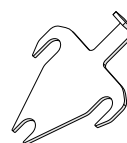
x6 Nylock Nut **M12**

44



x12 Square Washer **M12**

56



x2 Winch Bracket Shim  
Side - 4mm thickness

57



x2 Winch Bracket Shim  
Side - 2mm thickness

**Step 4 - Fitting the AFN Bullbar | Bumper in the Winch Bracket****Installation**

With help of another person or a crane, lift the **AFN Bullbar | Bumper(1)** and place it over the **Winch Bracket(2)**, as showed in the image above.

Mind that this is a precision task, please take time to correctly assemble this step.

Use 3x Bolts M12x40(**31**), with 6x Square Washers M12(**44**), one on each side of the **Winch Bracket(2)** and with 3x Nylock Nuts M12(**32**).

Repeat this step on the other side.  
Just finger tight both bolts

**Do Not tighten yet.**

**ATTENTION!**

Use the supplied Side Winch Bracket Shims **4mm thickness(56)** and **2mm thickness(57)** to adjust the best way the **AFN Bullbar | Bumper(1)** to the body and chassis.

*Use them only if you have to, they are optional and may not be needed (if needed, they can be used on both sides).*

Just finger tight both bolts

**Do Not tighten yet.**

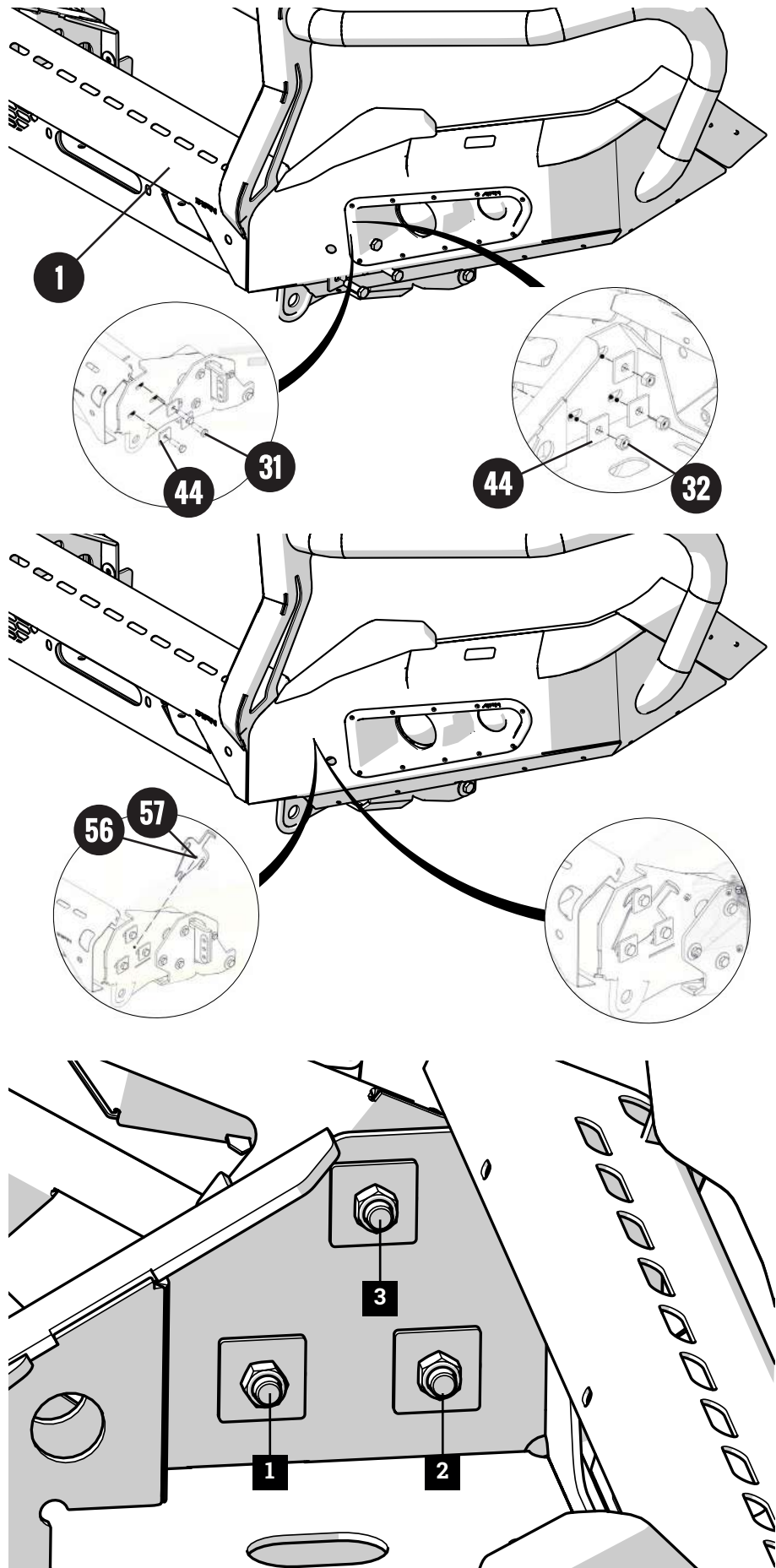
When the **AFN Bullbar | Bumper(1)** is in place, start by tightening all the **Winch Bracket's(2)** bolts following the order according to the previous step.

Adjust the **AFN Bullbar | Bumper(1)** until you have almost **no gap** between vehicle body and the bumper on both sides.

Check to make sure the **AFN Bullbar | Bumper(1)** is levelled.

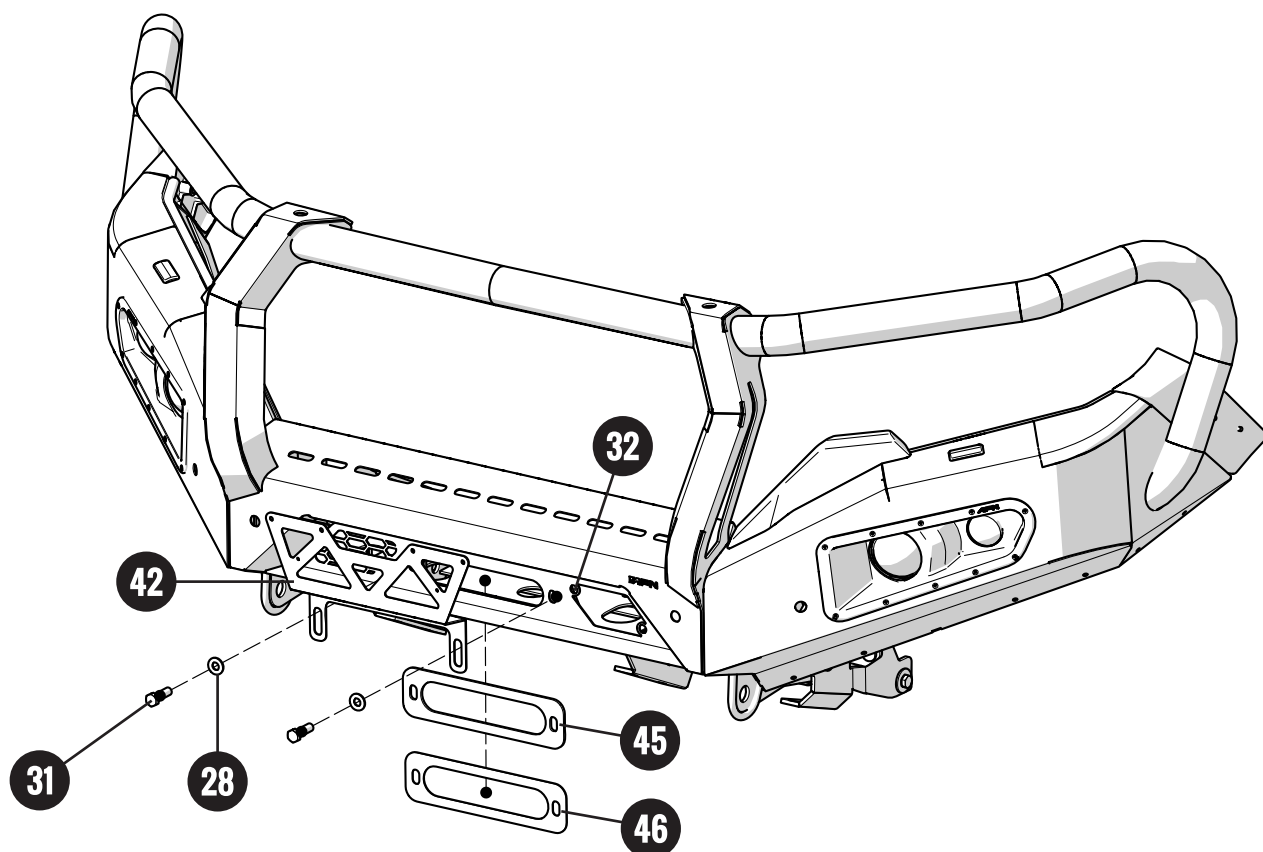
These bolts are the last ones to give the final torque, following this order.

**Give the final torque.**

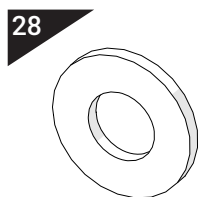


## Step 5 - Fitting the Plate Bracket and Winch (if used)

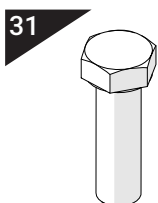
Preview



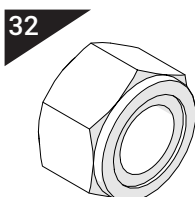
### Parts needed:



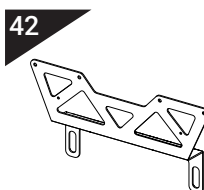
x4 Washer M12



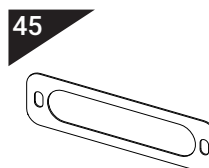
x2 Bolt M12x40



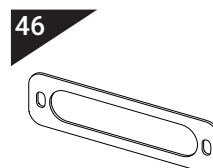
x2 Nylock Nut M12



x1 Plate Bracket



x1 Winch Bracket Shim  
Front - 2mm thickness



x1 Winch Bracket Shim  
Front - 4mm thickness

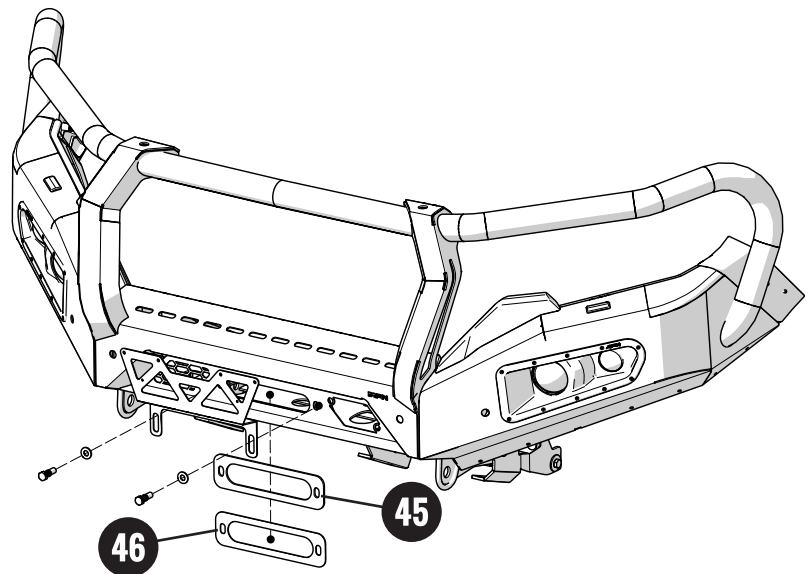
**Step 5 - Fitting the Plate Bracket and Winch (if used)****Installation**

Fit **Plate Bracket(42)** on the **AFN Bullbar | Bumper(1)**.

We do recommend using the supplied shims if the **AFN Bullbar | Bumper(1)** is not aligned with the body. The shims must be fitted between the **AFN Bull Bar | Bumper(1)** and the **Winch Bracket**.

The Front Winch Bracket Shims 2mm thickness(45) and 4mm thickness(46).

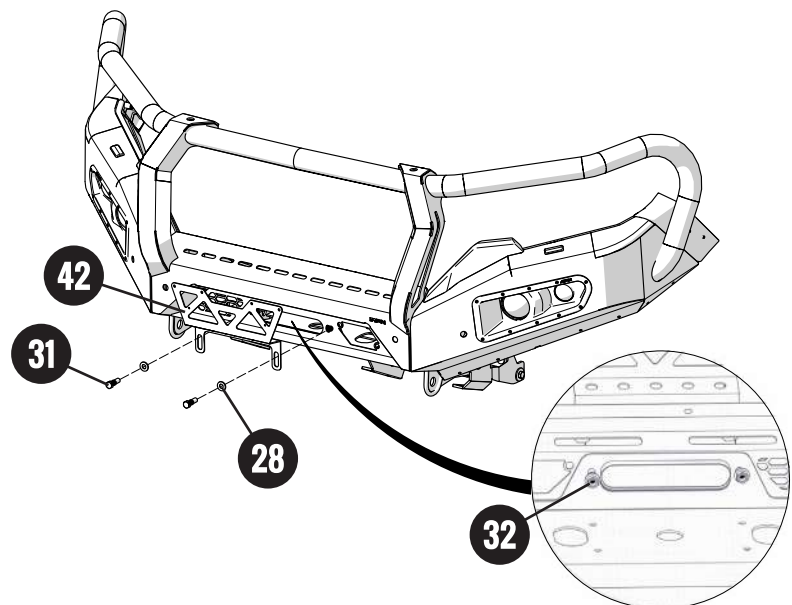
*Use it only if you have to, they are optional and may not be needed.*



Fit **Plate Bracket(42)** on the **AFN Bullbar | Bumper(1)**.

Use 2x Bolts M12x40(31), with 4x Washer M12(28), two on each side of the **AFN Bullbar | Bumper(1)** and with 2x Nylock Nuts M12(32).

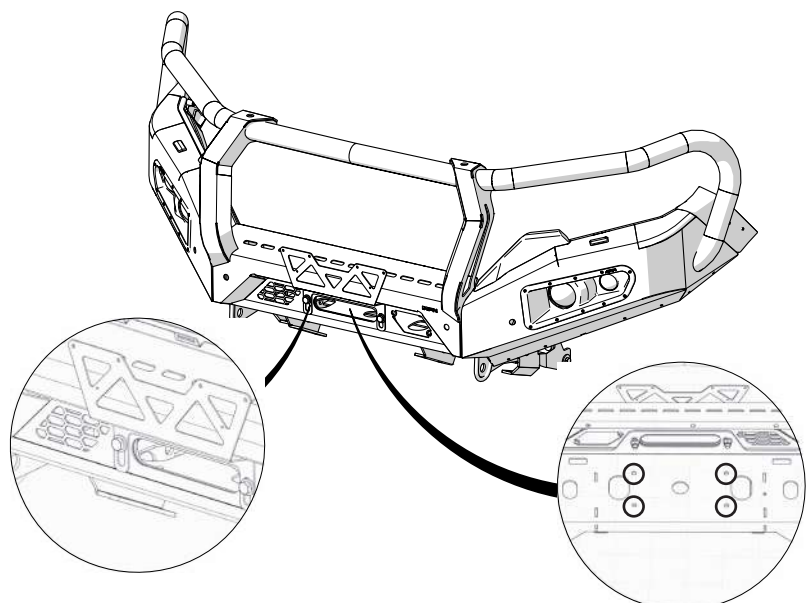
**Give the final torque.**

**ATTENTION!**

If you have a **WINCH** to be mounted, please check the its instructional manual and fitted above the highlighted points.

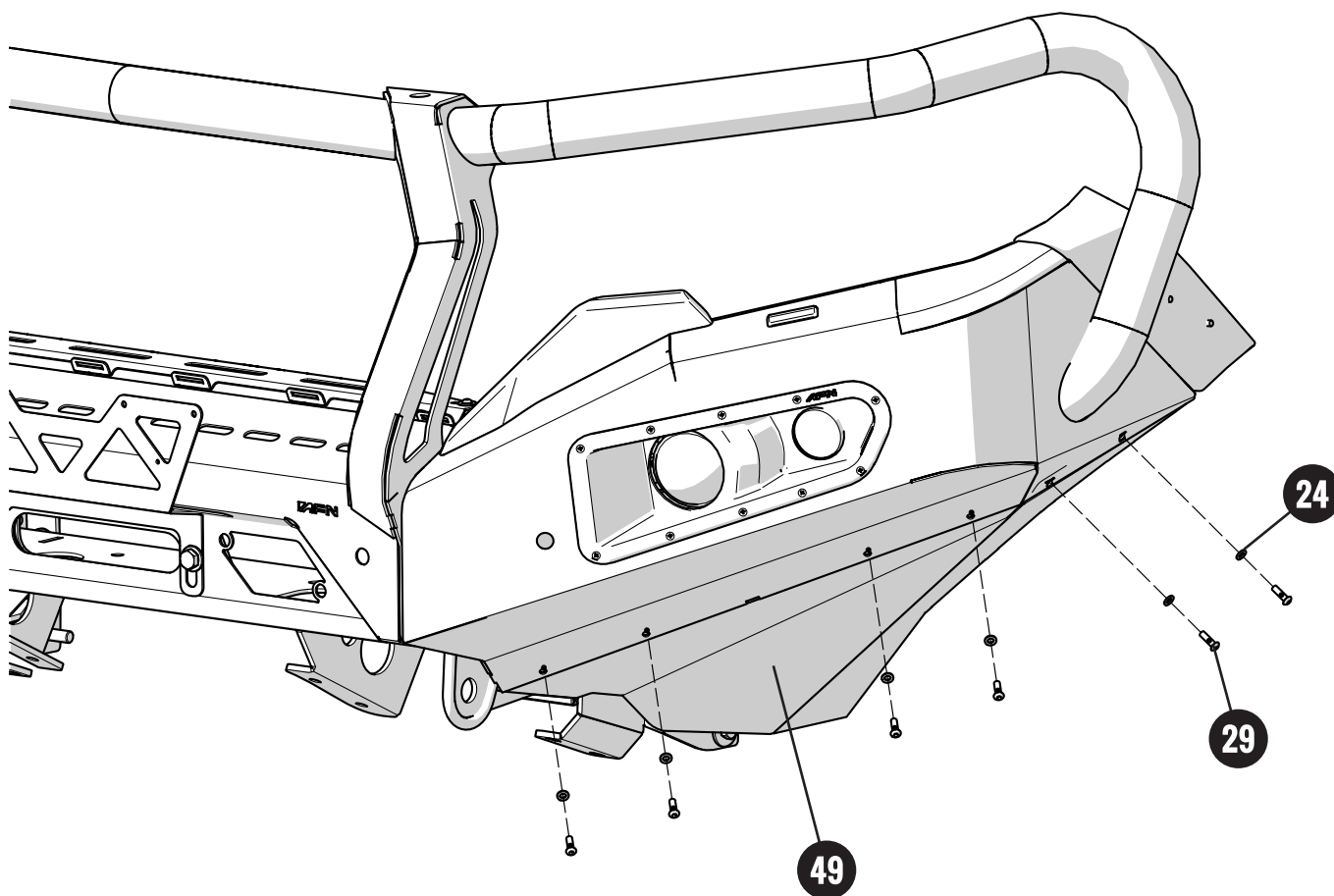
Please be in mind that the Roller Fairlead of the winch must be fitted above the **Plate Bracket(42)**.

**Give the final torque.**



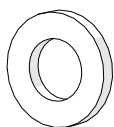
## Step 6 - Fitting the Flaps

Preview



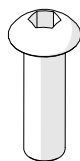
### Parts needed:

24



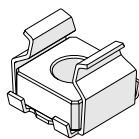
x12 Washer M6

29



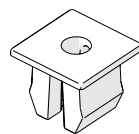
x12 Bolt M6x20

30



x12 Cage Nut M12

33



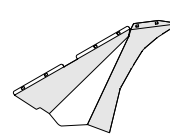
x12 Plastic Nut

35



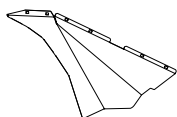
x12 Bolt M3,5x16

49



x1 Right Flap

50



x1 Left Flap

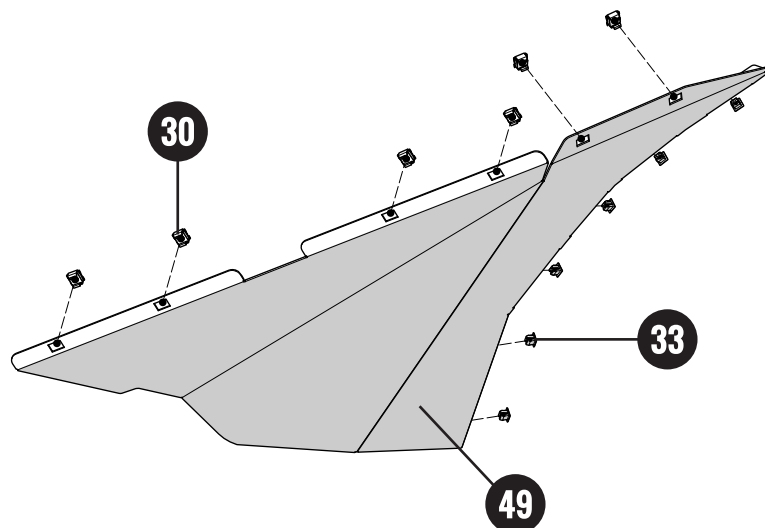
**Step 6 - Fitting the Flaps****Installation**

Fit **Right Flap(49)** on the **AFN Bullbar | Bumper(1)**.

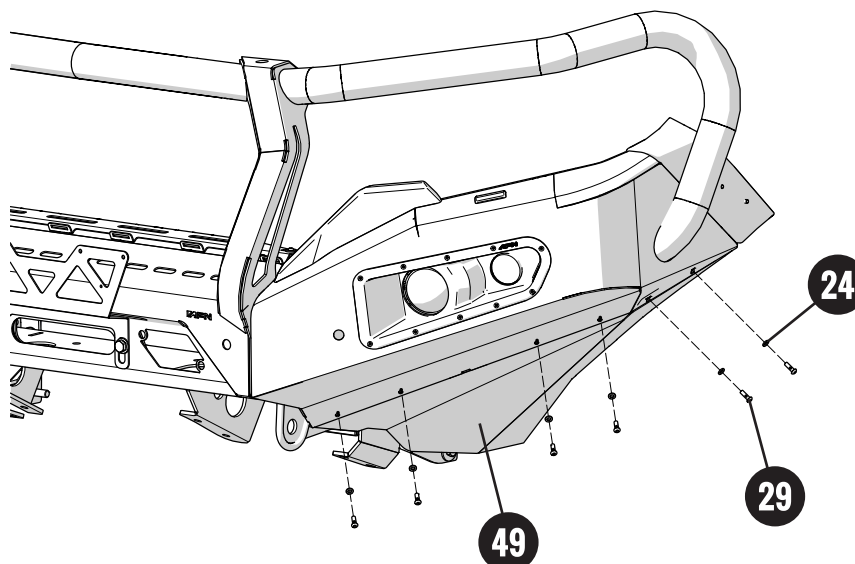
But first, we advise to fit 6x Cage Nuts M6(**30**) on top and 6x Plastic Nuts(**33**) on the bottom.

**Tip:**

You may use a rubber mallet to easily fit the 6x Plastic Nuts(**33**).



Once all the Nuts are fitted on the **Right Flap(49)** use 6x Bolts M6x20(**29**) with 6x M6(**24**), to fit the top of the **Right Flap(49)** on the **AFN Bullbar | Bumper(1)**.

**Give the final torque.**

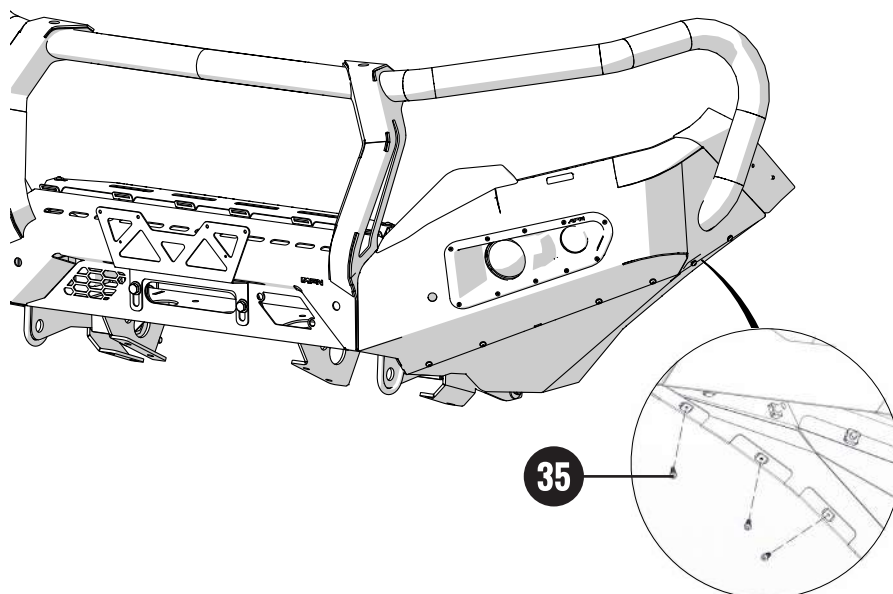
Push the **Right Flap(49)** to the OEM\* plastic fenders and mark the cut line, then cut OEM\* plastic fender.

Mark a hole on the inner side of wheel fender.

Drill a **2mm** diameter hole and fix the flaps through these holes using 6x Bolt M3,5(**35**), as showed.

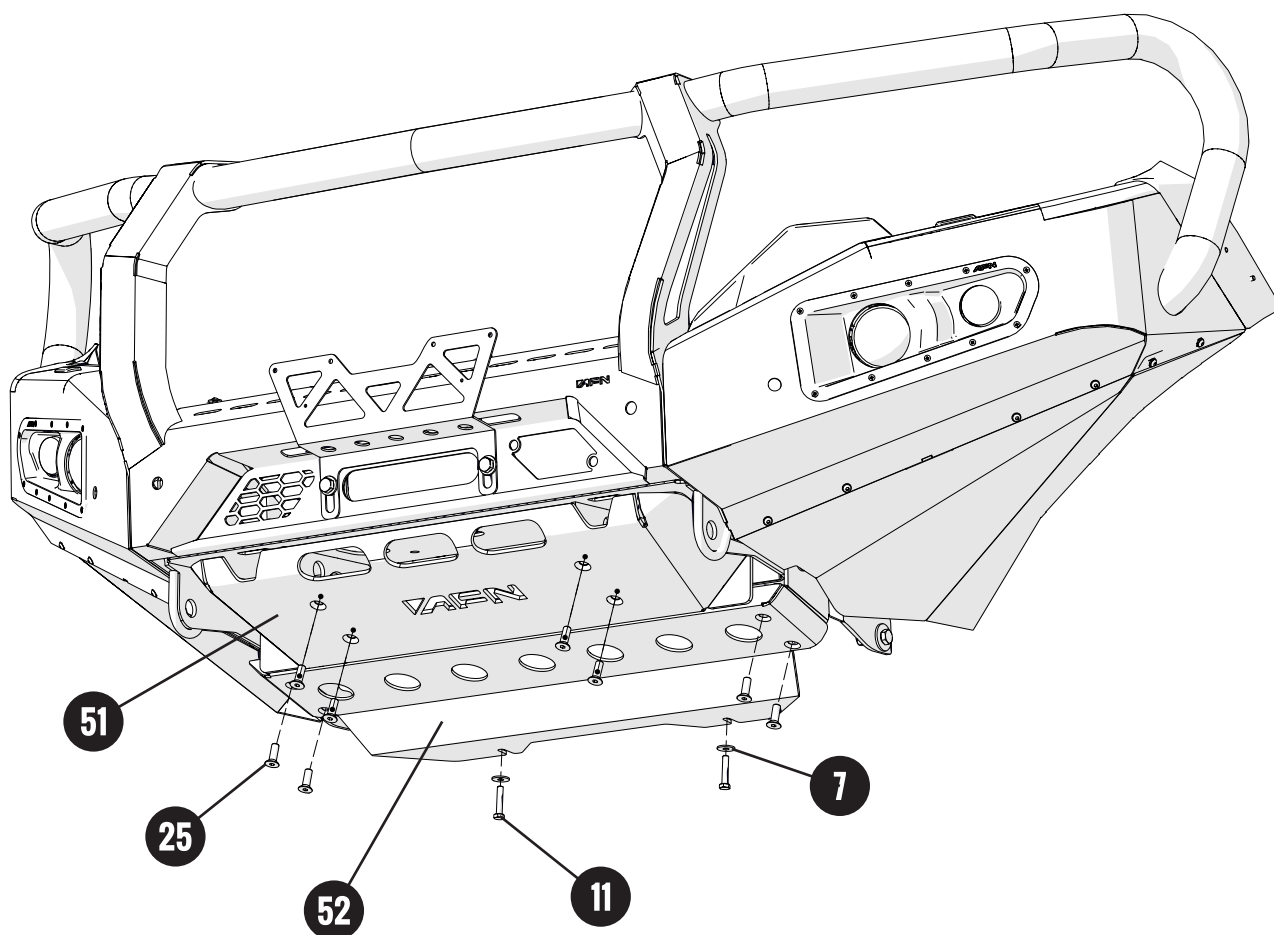
**Give the final torque.**

Repeat all these steps on the other side for the **Right Flap(50)**.



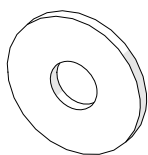
## Step 7 - Fitting the Front Underbody's Armor

Preview



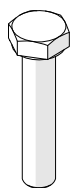
### Parts needed:

7



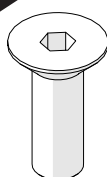
x2 Washer M8

11



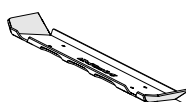
x2 Bolt M8x40

25



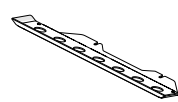
x8 Bolt M10x30

51



x1 Front Skid Plate Protection

52



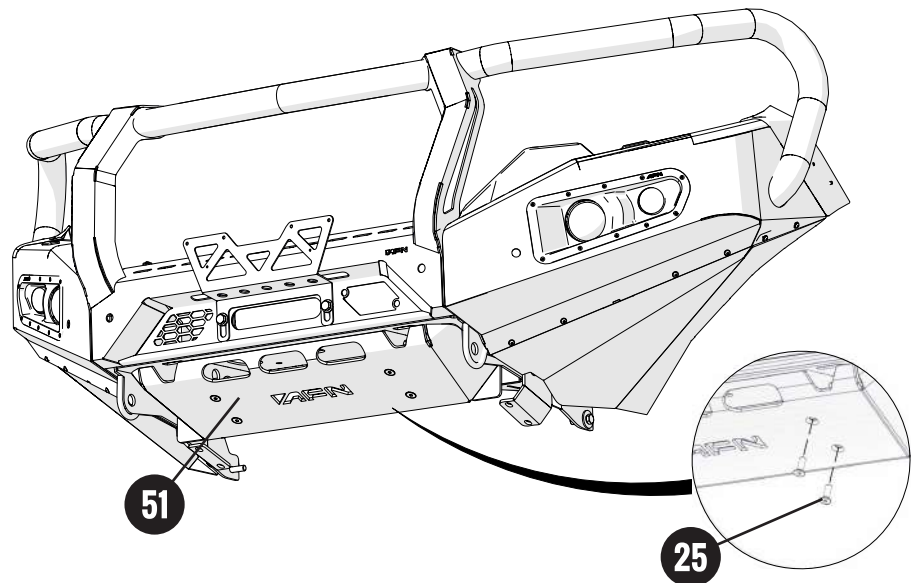
x1 Lower Skid Plate Protection

**Step 7 - Fitting the Front Underbody's Armor****Installation**

Fit **Front Skid Plate(51)** on the **Winch Bracket(2)**.

Use 4x Bolts M10x30(**25**), two on each side, as showed in the image.

Just finger tight both bolts  
**Do Not tighten yet.**

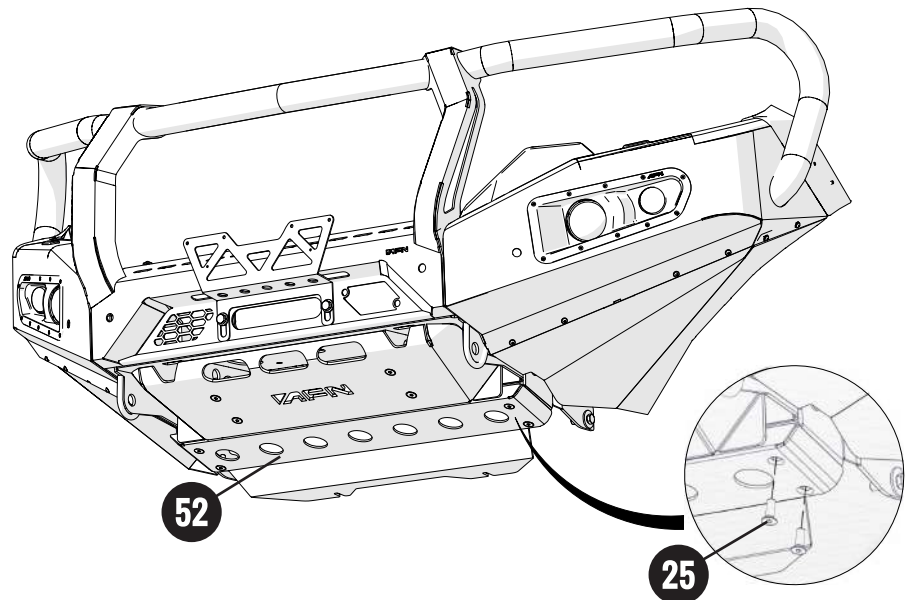


Once the **Front Skid Plate(51)** is fitted, fit the **Lower Skid Plate(52)** on both, **Left Winch Reinforcement(48)** and **Right Winch Reinforcement(49)**.

Use 4x Bolts M10x30(**25**), two on each side, as showed in the image.

Just finger tight both bolts

**Give the final torque**

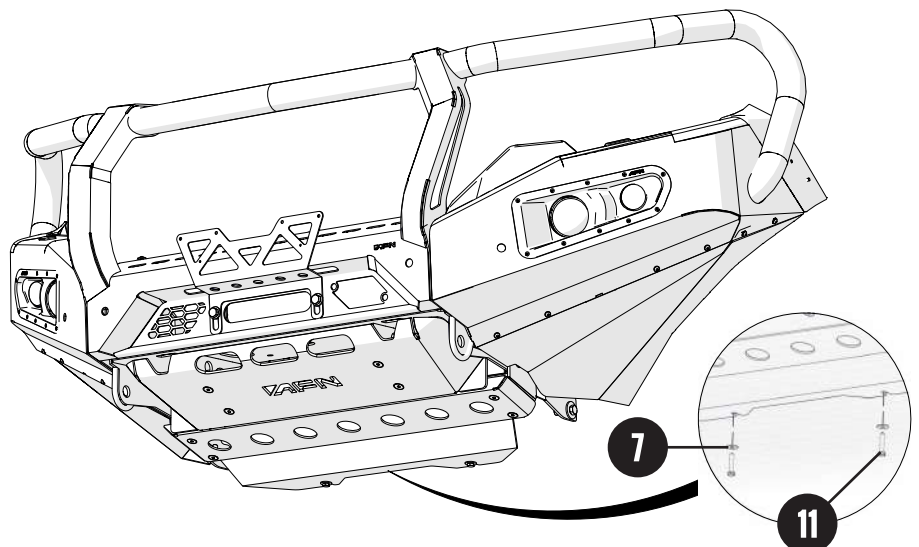


Then, fit the back of **Lower Skid Plate(52)** on vehicle chassis.

Use 2x Bolts M8x40(**11**) with 2x Washers M8(**7**), as showed.

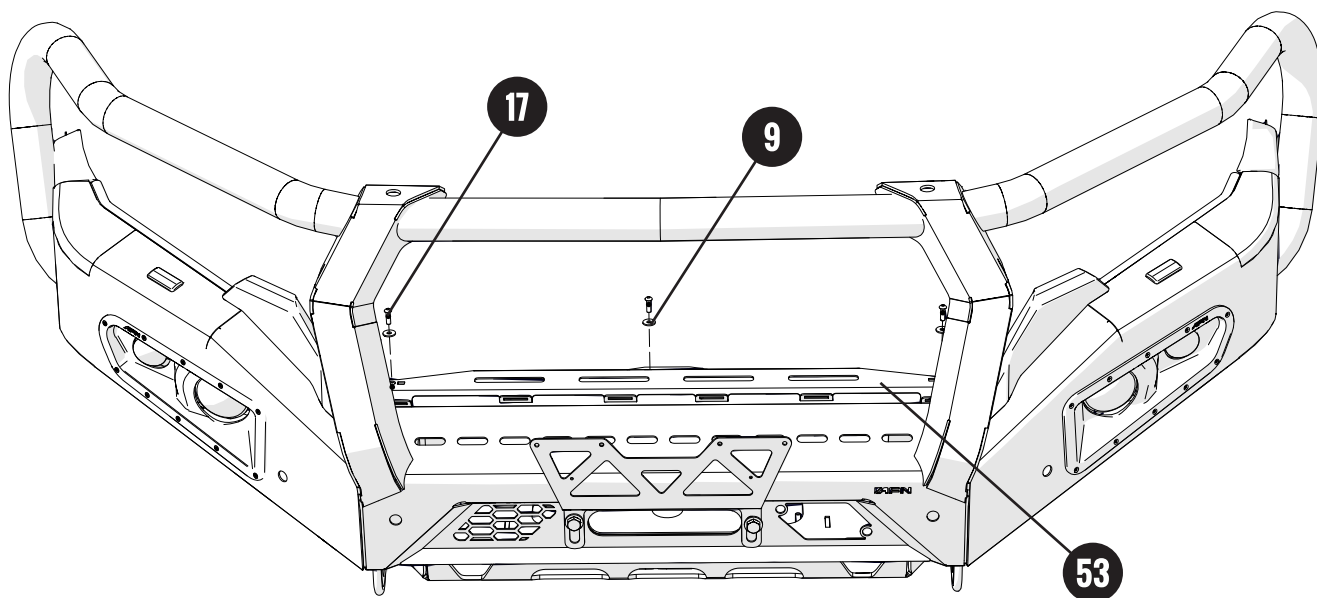
Check if both protections are correctly fitted, according your preferences and

**Give the final torque.**



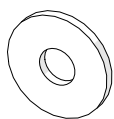
**Step 8 - Fitting the OEM GRILL**

Preview



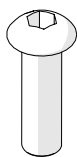
**Parts needed:**

9



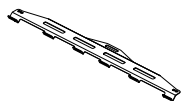
x3 Washer M6

17



x3 Bolt M6x20

53

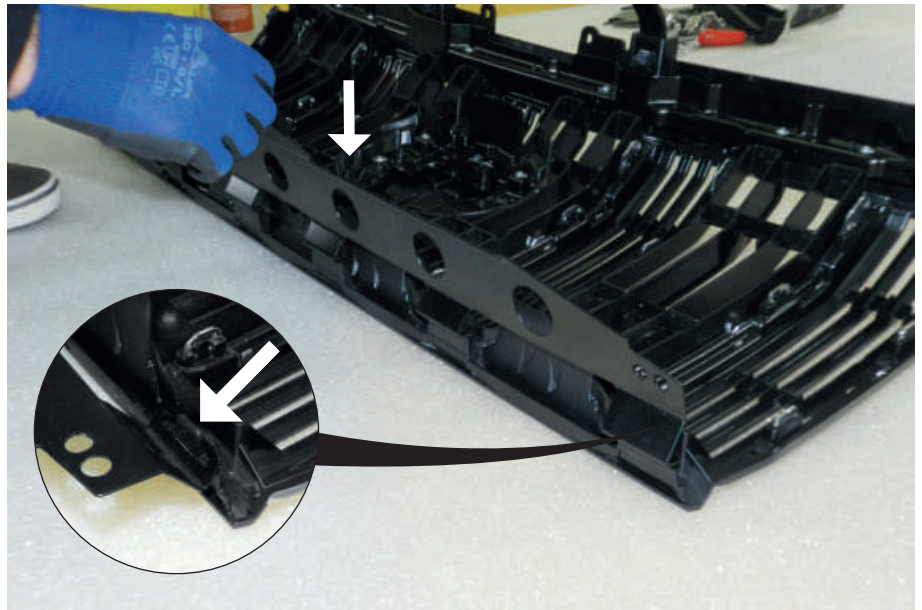


x1 Grill Bracket

**Step 8 - Fitting the OEM GRILL****Installation**

Take on **Grill Bracket(53)** and fit it on the OEM\* grill, through the fasteners (see image).

It enters from above and then gently rotate the **Grill Bracket**, until it passes through all the OEM\* grill fasteners.



Fit the OEM\* grill on the **AFN Bullbar | Bumper(1)**.

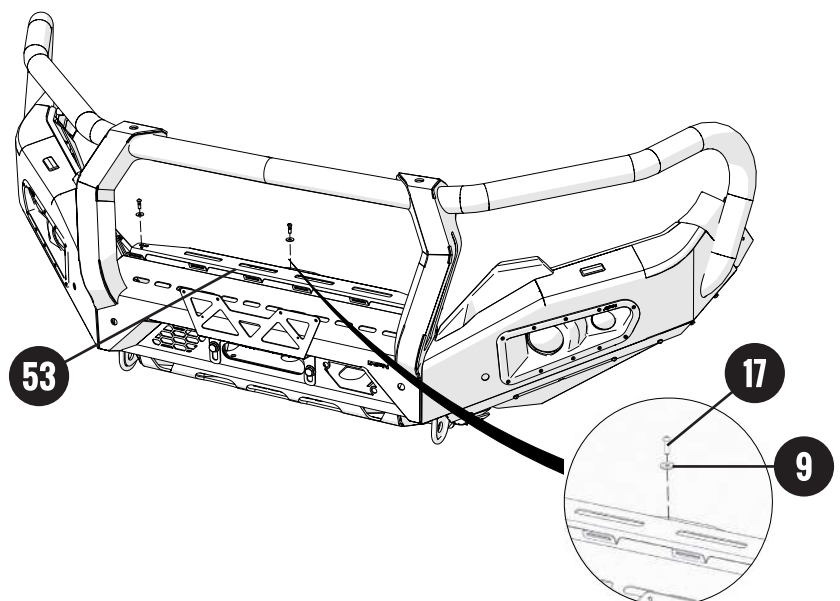
The grill must enter from above and gently rotate until it passes through.

Be careful so you don't break the fasteners of the grill.



Once the OEM\* grill is in place, fit it to the **chassis** using 3x Bolts M3x20(**17**) with 3x Washers M6(**9**).

**Give the final torque.**



## Step 8 - Fitting the OEM GRILL

Preview



Your new **AFN BULLBAR | FRONT BUMPER** is now installed on your **Toyota PRADO 150!**  
Have Fun!

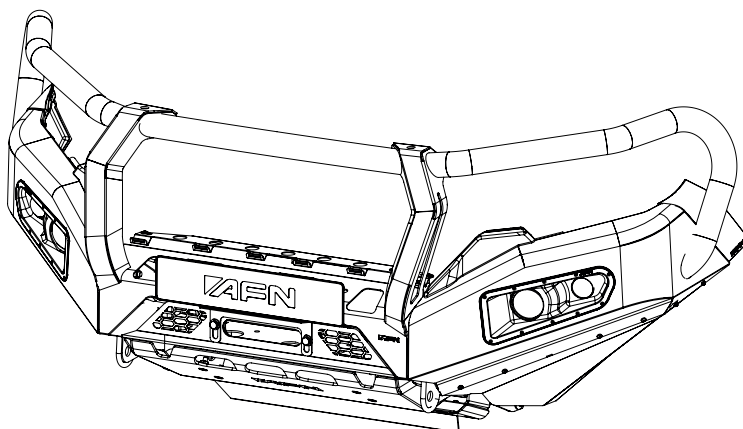
### Reminder !

Before operating a vehicle fitted with an AFN Bullbar | Front Bumper:

- Make sure all fittings are tightened
- Check winch operation (if installed)
- Check all electrical wiring attached to lights and parking sensors (if installed)

### Maintenance | Care

Periodically check and tighten all nuts. Stripped, fractured or bent bolts or nuts need to be replaced.



## 3 PRADO 150 CATALOGUE

**AFN 4x4 Accessories** is becoming a well known brand for its products due to its quality, design and safety which are challenged for thousands of people everyday, worldwide.

In its diversity of products we can include, with all-terrain quality, protection, safety and aesthetic accessories. With that being said, **AFN 4x4** has some other accessories that every offroad passionate would like to have, such as **Body Protections, Underbody Protections, Light Holders, Storage** (Wheel Supports and Jerry-can carriers) and others related to the **Aesthetics**.

We have some 4x4 accessories that combine with the original model lines that if you take a closer look you will see that they don't appear to be an accessory, but a must-have.

Please be in mind that some accessories are available only to some models.

Feel free to check all the products that may interest you in our website at: [www.afn.pt](http://www.afn.pt)



Ref.: 48002614 - Front Bumper



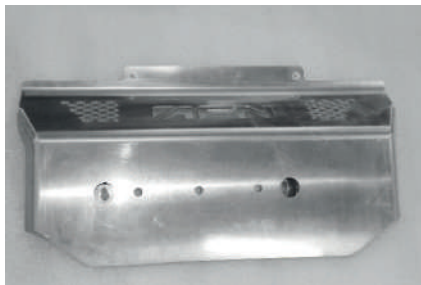
Ref.: 48002477 - Bullbar with fog lights



Ref.: 48002478 - Side Steps



Ref.: 48002479 - Nerf Bars



Ref.: 48001451 - Front Skid Plate (\*Al)



Ref.: 48001462 - Sump Guard Skid Plate (\*Al)



Ref.: 48001917 - Gearbox Skid Plate (\*Al)



Ref.: 48001918 - Transferbox Skid Plate (\*Al)

## 4 WARRANTY TERMS

**AFN4x4** products are warranted free from defects in materials and workmanship for a period of two (2) years from the date of initial retail purchase. Third-party components are delivered under the original manufacturer warranty.

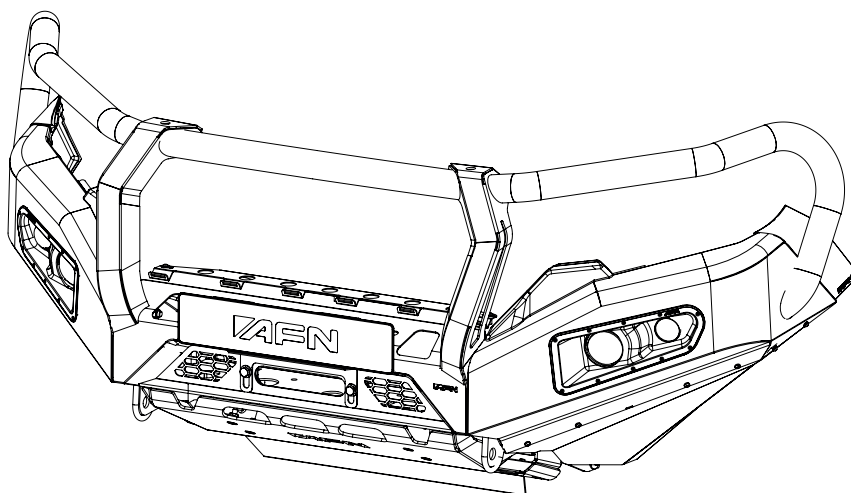
Under the present warranty, **AFN4x4** obligation shall be limited to repairing, replacing or crediting, at its option, any part found to be defective.

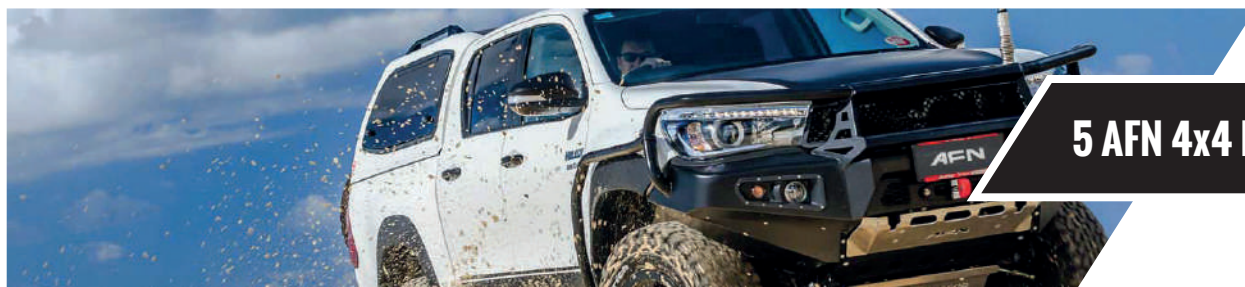
**AFN4x4** does not warrant or make any representations concerning its goods when:

- a) The products are purchased used, scratch and dent or when the box was opened.
- b) The products are not installed, used, and maintained strictly in accordance with **AFN4x4**'s instructions.
- c) The products are installed in vehicles that are used in competition.
- d) The products are installed in vehicles fitted with aftermarket non-standard tires with diameters in excess of OEM\* specifications.
- e) The products are installed in vehicles with engines that have been modified to increase performance.

**AFN4x4** will not be responsible for goods damaged in transit. If any goods arrive damaged, please contact the **AFN4x4** as soon as possible. **AFN4x4** will assess and may arrange to have the damaged goods returned to a **AFN4x4** Distributor and arrange for a replacement of the goods. Damaged goods must be returned in the condition received by you with all original packaging, accessories and/or manuals. If they are not returned in same condition sent there may be an additional fee charged.

To file a claim under this warranty please contact **AFN4x4** at +351 256 808 300 or via email at [geral@afn.pt](mailto:geral@afn.pt) to request a *Returned Goods Authorization (RGA)* number and instructions for returning the defective component.





## 5 AFN 4x4 PARTNERS



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# WELCOME TO THE AFN FAMILY

